

1. A method of making a heat exchanger component comprising the steps  
of:

providing a mill finished brazing sheet;

rolling the sheet between a pair of rolls, at least one of the rolls  
being textured, to create textured features on at least one side of the sheet  
thereby increasing the surface area of the textured side of the sheet; and

forming the textured sheet into a heat exchanger component,  
wherein at least one heat transfer surface of the heat exchanger  
component includes the textured features.

2. The method of claim 1 wherein the heat exchanger component is a tube.

3. The method of claim 2 wherein the heat transfer surface having the  
textured features is on an interior surface of the tube.

4. The method of claim 1 wherein the heat exchanger component is a fin.

5. The method of claim 1 wherein the textured features are about 1-50  
microns in height.

6. The method of claim 1 wherein the heat exchanger component is a  
turbulator.